



SAFETY DATA SHEET EVO-STIK PVC PIPE WELD

According to Regulation (EC) No 1907/2006

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name EVO-STIK PVC PIPE WELD
Product No. 80220, 80212x

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Adhesive.

1.3. Details of the supplier of the safety data sheet

Supplier BOSTIK LIMITED
COMMON ROAD
STAFFORD
STAFFORDSHIRE
ST16 3EH
+44 1785 272625
sds.uk@bostik.com

1.4. Emergency telephone number

+44 1785 272650 (24 Hours)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical and Chemical Hazards Flam. Liq. 2 - H225
Human health EUH066; Eye Irrit. 2 - H319; STOT SE 3 - H336
Environment Not classified.

Classification (1999/45/EEC) Xi; R36. F; R11. R66, R67.

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

2.2. Label elements

Label In Accordance With (EC) No. 1272/2008



Signal Word

Danger

Hazard Statements

H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Precautionary Statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

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Supplementary Precautionary Statements	P313	Get medical advice/attention.
	P502	Dispose of contents/container to hazardous or special waste collection point
Supplementary Precautionary Statements	P233	Keep container tightly closed.
	P240	Ground/bond container and receiving equipment.
	P241	Use explosion-proof electrical equipment.
	P242	Use only non-sparking tools.
	P243	Take precautionary measures against static discharge.
	P261	Avoid breathing vapour/spray.
	P264	Wash contaminated skin thoroughly after handling.
	P370+378	In case of fire: Use foam, carbon dioxide, dry powder or water fog for extinction.
	P303+361+353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
	P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
	P312	Call a POISON CENTER or doctor/physician if you feel unwell.
	P337	If eye irritation persists:
	P403+233	Store in a well-ventilated place. Keep container tightly closed.
	P403+235	Store in a well-ventilated place. Keep cool.
	P405	Store locked up.
	P501	Dispose of contents/container to ...
Supplemental label information	EUH066	Repeated exposure may cause skin dryness or cracking.
	EUH205	Contains epoxy constituents. May produce an allergic reaction.
	EUH208	Contains BISPHENOL A-EPICHLOROHYDRIN EPOXY RESIN (NUMBER AV MW<700). May produce an allergic reaction.

2.3. Other hazards

Vapours are heavier than air and can travel long distances to a source of ignition Pilot lights can ignite the vapour

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

BISPHENOL A-EPICHLOROHYDRIN EPOXY RESIN (NUMBER AV MW<700)			< 1%
CAS-No.: 25068-38-6	EC No.: 500-033-5	Registration Number: 05-2114287500-52	
Classification (EC 1272/2008)		Classification (67/548/EEC)	
Skin Irrit. 2 - H315		Xi;R36/38.	
Eye Irrit. 2 - H319		N;R51/53.	
Skin Sens. 1 - H317		R43.	
Aquatic Chronic 2 - H411			

BUTANONE			60-100%
CAS-No.: 78-93-3	EC No.: 201-159-0	Registration Number: 01-2119457290-43	
Classification (EC 1272/2008)		Classification (67/548/EEC)	
Flam. Liq. 2 - H225		F;R11	
EUH066		Xi;R36	
Eye Irrit. 2 - H319		R66	
STOT SE 3 - H336		R67	

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CYCLOHEXANONE		5-10%
CAS-No.: 108-94-1	EC No.: 203-631-1	
Classification (EC 1272/2008) Flam. Liq. 3 - H226 Acute Tox. 4 - H332	Classification (67/548/EEC) R10 Xn;R20	
TETRAHYDROFURAN		5-10%
CAS-No.: 109-99-9	EC No.: 203-726-8	
Classification (EC 1272/2008) EUH019 Flam. Liq. 2 - H225 Eye Irrit. 2 - H319 STOT SE 3 - H335	Classification (67/548/EEC) F;R11,R19 Xi;R36/37	

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation

Remove victim immediately from source of exposure. Move the exposed person to fresh air at once. Get medical attention.

Ingestion

DO NOT induce vomiting. Get medical attention immediately.

Skin contact

Promptly flush contaminated skin with water. Promptly remove clothing if soaked through and flush the skin with water. Wash skin with soap and water. Get medical attention if irritation persists after washing.

Eye contact

Rinse the eye with water immediately. Continue to rinse for at least 15 minutes and get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Inhalation

No specific symptoms noted.

Ingestion

No specific symptoms noted.

Skin contact

No specific symptoms noted.

Eye contact

No specific symptoms noted.

4.3. Indication of any immediate medical attention and special treatment needed

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Extinguishing media

Fire can be extinguished using: Powder. Foam.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products

Not known.

Unusual Fire & Explosion Hazards

Generates massive smoke during fire. Vapours are heavier than air and may spread near ground to sources of ignition. HIGHLY FLAMMABLE! Risk of explosion in closed containers if pressure rises rapidly. Solvent vapours may form explosive mixtures with air.

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Specific hazards

Toxic gases/vapours/fumes of: Carbon dioxide (CO₂). Carbon monoxide (CO).

5.3. Advice for firefighters

Special Fire Fighting Procedures

Not known.

Protective equipment for fire-fighters

Self contained breathing apparatus and full protective clothing must be worn in case of fire.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes. Provide adequate ventilation. Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Prevent entry into drains. Avoid discharge into water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Ventilate. Runoff or release to sewer, waterway or ground is forbidden. Absorb with sand or other inert absorbent. Collect with absorbent, non-combustible material into suitable containers. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.

6.4. Reference to other sections

Wear protective clothing as described in Section 8 of this safety data sheet.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Keep away from heat, sparks and open flame. Avoid spilling, skin and eye contact. Ventilate well, avoid breathing vapours. Use approved respirator if air contamination is above accepted level.

7.2. Conditions for safe storage, including any incompatibilities

Flammable/combustible - Keep away from oxidisers, heat and flames. Ground container and transfer equipment to eliminate static electric sparks. Store at moderate temperatures in dry, well ventilated area.

Storage Class

Flammable liquid storage.

7.3. Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Name	STD	TWA - 8 Hrs		STEL - 15 Min		Notes
BUTANONE	WEL	200 ppm(Sk)	600 mg/m3(Sk)	300 ppm(Sk)	899 mg/m3(Sk)	
CYCLOHEXANONE	WEL	10 ppm(Sk)		20 ppm(Sk)		
TETRAHYDROFURAN	WEL	50 ppm(Sk)	150 mg/m3(Sk)	100 ppm(Sk)	300 mg/m3(Sk)	

WEL = Workplace Exposure Limit.

Ingredient Comments

WEL = Workplace Exposure Limits

8.2. Exposure controls

Protective equipment

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Engineering measures

Explosion-proof general and local exhaust ventilation.

Respiratory equipment

Respiratory protection must be used if air contamination exceeds acceptable level. Wear mask supplied with: Gas cartridge suitable for organic substances.

Hand protection

Protective gloves must be used if there is a risk of direct contact or splash. Use protective gloves made of: Nitrile. Use thin cotton gloves inside the rubber gloves if allergy risk.

Eye protection

Wear splash-proof eye goggles to prevent any possibility of eye contact.

Other Protection

Wear appropriate clothing to prevent repeated or prolonged skin contact.

Hygiene measures

DO NOT SMOKE IN WORK AREA! Wash promptly if skin becomes contaminated. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Use appropriate skin cream to prevent drying of skin.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Thixotropic Liquid
Colour	Colourless.
Odour	Organic solvents.
Initial boiling point and boiling range (°C)	65 760 mm Hg
Relative density	0.9 @ 20 °c
Flash point (°C)	- 14

9.2. Other information

Volatile Organic Compound (VOC) 712.72 g/litre

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

No data available

10.2. Chemical stability

Avoid Heat, sparks, flames.

10.3. Possibility of hazardous reactions

Not available.

Hazardous Polymerisation

Unknown.

10.4. Conditions to avoid

Not known.

10.5. Incompatible materials

Materials To Avoid

Strong oxidising substances.

10.6. Hazardous decomposition products

Fire or high temperatures create: Toxic gases/vapours/fumes of: Carbon dioxide (CO₂). Carbon monoxide (CO).

SECTION 11: TOXICOLOGICAL INFORMATION

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11.1. Information on toxicological effects

Inhalation

Drowsiness, dizziness, disorientation, vertigo. Gas or vapour may irritate respiratory system.

Ingestion

Pneumonia may be the result if vomited material containing solvents reaches the lungs.

Skin contact

Prolonged contact may cause dryness of the skin. May cause skin irritation/eczema.

Eye contact

Irritating to eyes. Irritation, burning, lachrymation, blurred vision after liquid splash.

Health Warnings

Defats the skin. Prolonged or repeated exposure may cause severe irritation.

Medical Considerations

Skin disorders and allergies.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity

Not regarded as dangerous for the environment. However, contamination of the aquatic or terrestrial environments should be avoided

12.1. Toxicity

No data available

12.2. Persistence and degradability

Degradability

There are no data on the degradability of this product.

12.3. Bioaccumulative potential

Bioaccumulative potential

No data available on bioaccumulation.

12.4. Mobility in soil

Mobility:

Semi-mobile.

12.5. Results of PBT and vPvB assessment

No data available

12.6. Other adverse effects

Not available.

SECTION 13: DISPOSAL CONSIDERATIONS

General information

Waste is classified as hazardous waste. Disposal to licensed waste disposal site in accordance with the local Waste Disposal Authority.

13.1. Waste treatment methods

Dispose of waste and residues in accordance with local authority requirements. Do not allow runoff to sewer, waterway or ground.

Recover and reclaim or recycle, if practical.

Waste Class

Classified as Special Waste. Not permitted for landfill in liquid state.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number

EVO-STIK PVC PIPE WELD

UN No. (ADR/RID/ADN)	1133
UN No. (IMDG)	1133
UN No. (ICAO)	1133

14.2. UN proper shipping name

Proper Shipping Name	ADHESIVES
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14.3. Transport hazard class(es)

ADR/RID/ADN Class	3
ADR/RID/ADN Class	Class 3: Flammable liquids.
ADR Label No.	3
IMDG Class	3
ICAO Class/Division	3
Transport Labels	



14.4. Packing group

ADR/RID/ADN Packing group	III
IMDG Packing group	III
ICAO Packing group	III

14.5. Environmental hazards

Environmentally Hazardous Substance/Marine Pollutant
No.

14.6. Special precautions for user

EMS	F-E, S-D
Emergency Action Code	•3YE
Hazard No. (ADR)	33
Tunnel Restriction Code	(D/E)

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Statutory Instruments

The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009 No. 716). Control of Substances Hazardous to Health.

Approved Code Of Practice

Classification and Labelling of Substances and Preparations Dangerous for Supply.

Guidance Notes

Workplace Exposure Limits EH40. CHIP for everyone HSG(108). Introduction to Local Exhaust Ventilation HS(G)37.

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EU Legislation

Dangerous Substance Directive 67/548/EEC. Dangerous Preparations Directive 1999/45/EC. Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

15.2. Chemical Safety Assessment

SECTION 16: OTHER INFORMATION

General information

This product should be used as directed by Bostik Ltd. For further information consult the product data sheet or contact Technical Services.

Information Sources

This safety data sheet was compiled using current safety information supplied by distributor of raw materials.

Revision Comments

NOTE: Lines within the margin indicate significant changes from the previous revision. This safety data sheet supersedes all previous issues and users are cautioned to ensure that it is current. Destroy all previous data sheets and if in doubt contact Bostik Limited.

Issued By	Approved LJ
Revision Date	January 2013
Revision	11
Date	December 2002

Risk Phrases In Full

R10	Flammable.
R20	Harmful by inhalation.
R11	Highly flammable
R36/37	Irritating to eyes and respiratory system.
R36/38	Irritating to eyes and skin.
R36	Irritating to eyes.
R43	May cause sensitisation by skin contact.
R19	May form explosive peroxides.
R66	Repeated exposure may cause skin dryness or cracking.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R67	Vapours may cause drowsiness and dizziness.

Hazard Statements In Full

H319	Causes serious eye irritation.
H315	Causes skin irritation.
H226	Flammable liquid and vapour.
H332	Harmful if inhaled.
H225	Highly flammable liquid and vapour.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H335	May cause respiratory irritation.
EUH019	May form explosive peroxides.
EUH066	Repeated exposure may cause skin dryness or cracking.
H411	Toxic to aquatic life with long lasting effects.