

SAMPLING TEST POINT

(PIP-018 - 25mm)

The sampling test point allows having easy access to carry periodic tests of the detection system.

Installation Instructions:

Use the correct solvent Plusbond 3019 where applicable. Do not paint. Keep pipe clean and free from dust. Do not install in direct sunlight. Only install with approved pipe. Do not use solvents to clean, only soapy water.

PIP-018 Part No. **Fitting colour** RED

Diameter Tolerance +/- 0.15mm







RAW MATERIAL DATA

Kumho ABS 750 **Acrylonitrile Butaduene Styrene**

Specific Gravity 1.04 Test Method ASTM D792

> Melt Mass - Flow Rate (MFR) 200°C/21.6 kg 47 g/10 min 200°C/5.0 kg 4.1 g/10 min 220°C/10.0 kg 34 g/10 min Test Method ASTM D1238

Molding Shrinkage -Flow 0.0040 to 0.0070 in/in Test Method ASTM D955

Mechanical:

Tensile Strength Yield, 73°F (23°C) 1.97 in (50.0mm) 6670 psi

Test Method ASTM D638

Tensile Elongation

Yield, 73°F (23°C) 1.97 in (50.0 mm), 15% Test Method ASTM D638

Flexural Modulus

Yield, 73°F (23°C) 0.118 in (3.00 mm) 312000 psi Test Method ASTM D638

Flexural Strength

Yield, 73°F (23°C) 0.118 in (3.00 mm) 9230 psi

Test Method ASTM D790

Noched Izod Impact 73°F(23°C), 0.126 in (3.20 mm), 5.5 ft·lb/in 73°F(23°C), 0.252 in (6.40 mm), 4.8 ft·lb/in Test Method ASTM D256

Hardness

Rockwell Hardness (R-Scale) 108 Test Method ASTM D785

Deflection Temperature Under Load 264 psi (1.8 MPa), Unanneald 185°F/85°C Test Method ASTM D648

Vicat Softening Temperature 203°F/95°C Test Method ASTM D1525

Flamibility

Flame Rating 0.0630 in (1.60 mm) HB 0.0866 in (2.20 mm) HB 0.126 in (3.20 mm) HB Test Method UL 94

RAW MATERIAL DATA

NFM 10x7.5 -OD Tol's +0.03/-0.09mm Burst Pressure 995 PSI / 68 bar Bend Radius 40mm Weight/30m 1.08kgs

NEM 10x8 -

OD Tol's +0.02/-0.10mm Burst Pressure 772 PSI / 53 bar Bend Radius 50mm Weight/30m 0.87kgs

Temperature Range --40°C to +70°C, Occasional use up to +130°C, Brittle point: -70°C

Technical information for use as a guide only.

Pressure values given are based on the short term burst pressure at 20°C based on a 3:1 safety factor. Any increase in temperature above 20°C will result in a decline in working pressure values.

Products and specifications are subject to improvements and change without

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